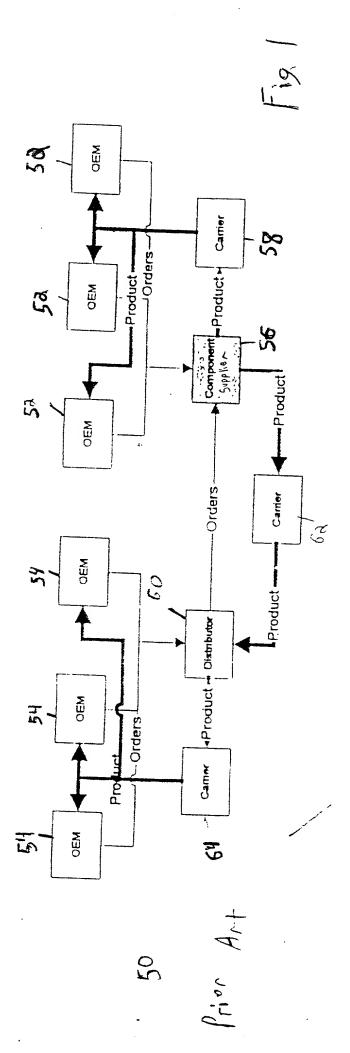
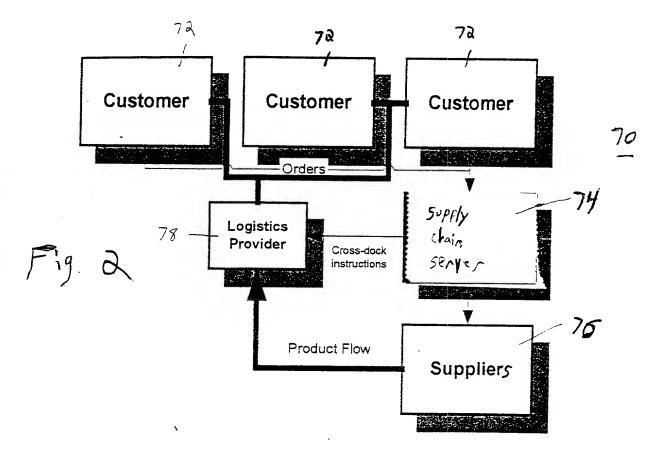
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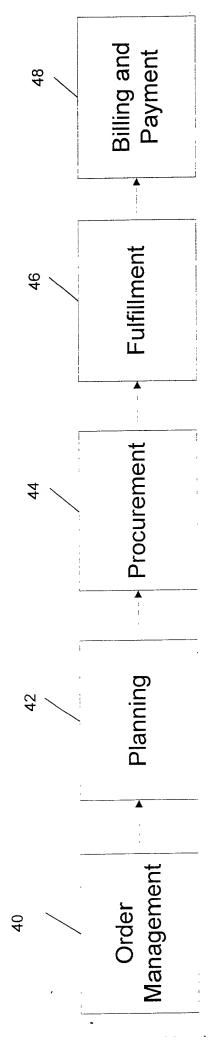
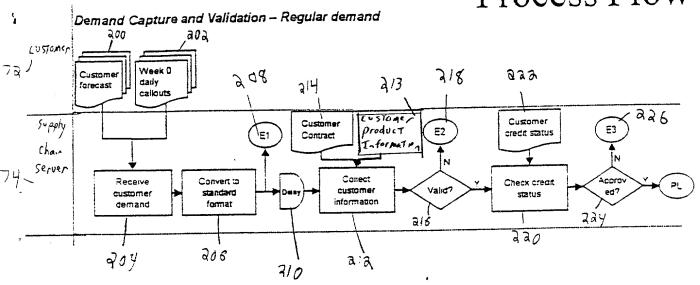


Fig. 3

Order Management:

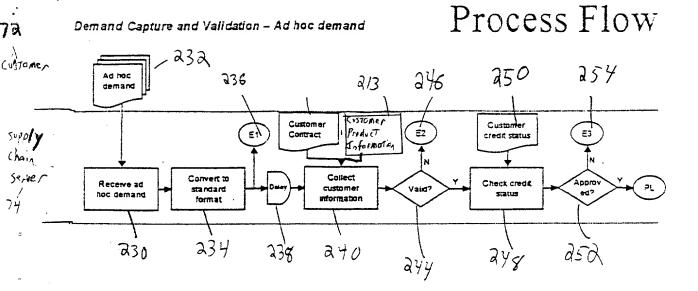
Process Flow



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Fig. 4

Order Management:



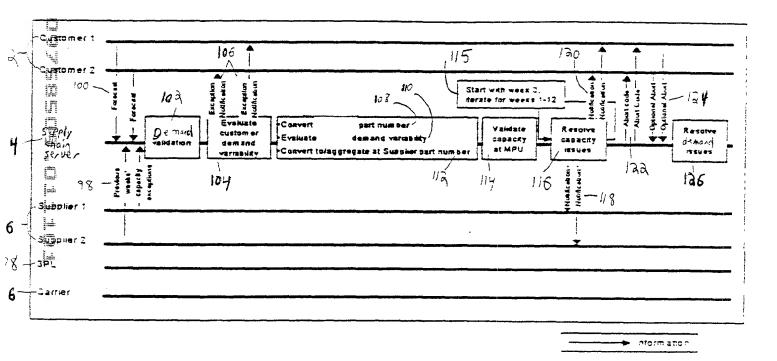
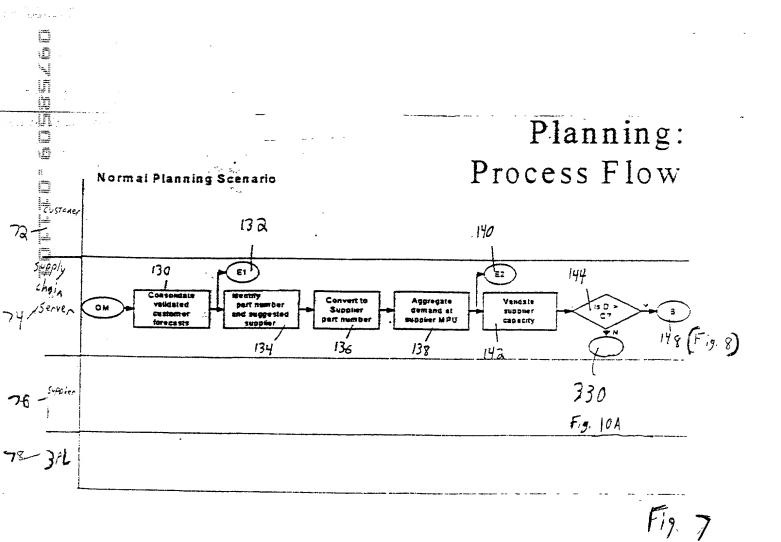
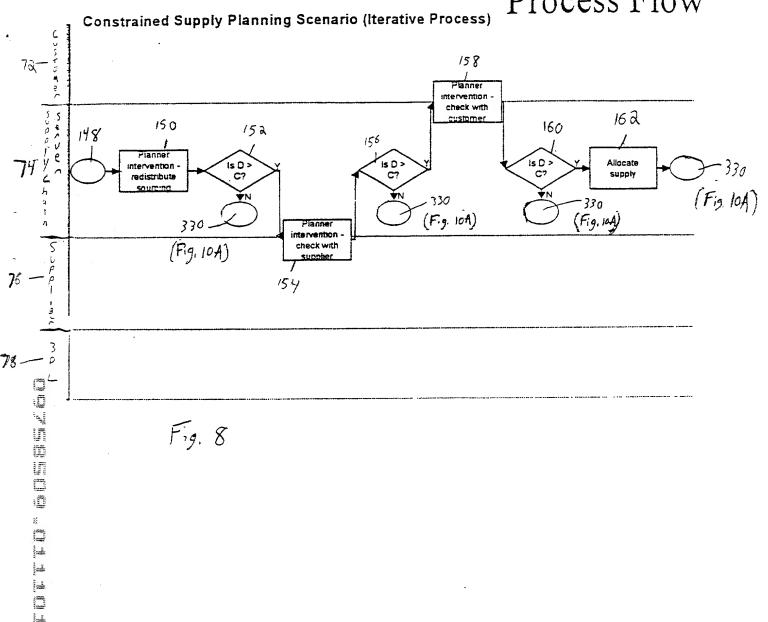


Fig. 6



Planning:

Process Flow



Planning: Process Flow -Ad Hoc Order Planning Scenario CUSTOMER 172 Modify Tinalized Week 168 166 . 170 Plenner stentifies O supply plan Send new forecast to Convert to OM Supplier source of and suggested supplier(s) part number supply supplier Send documents to Forecast 178 176 Pickup/Delivery

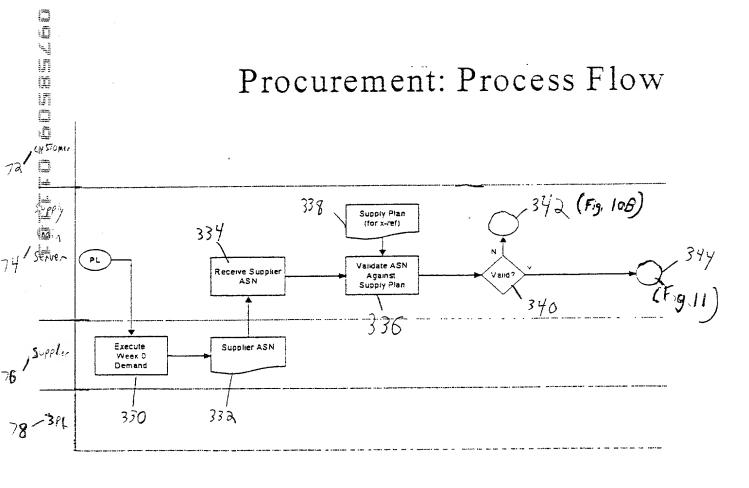
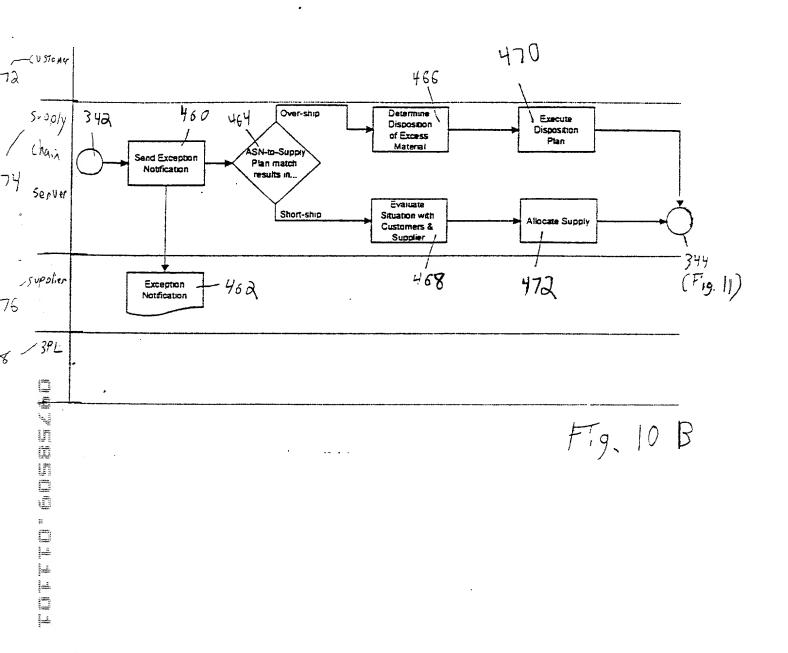


Fig. 10A

Procurement: Process Flow



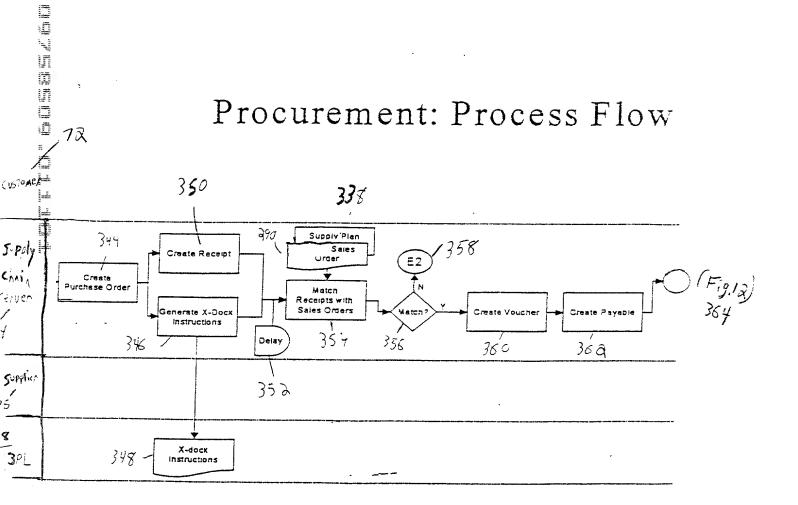


Fig 11

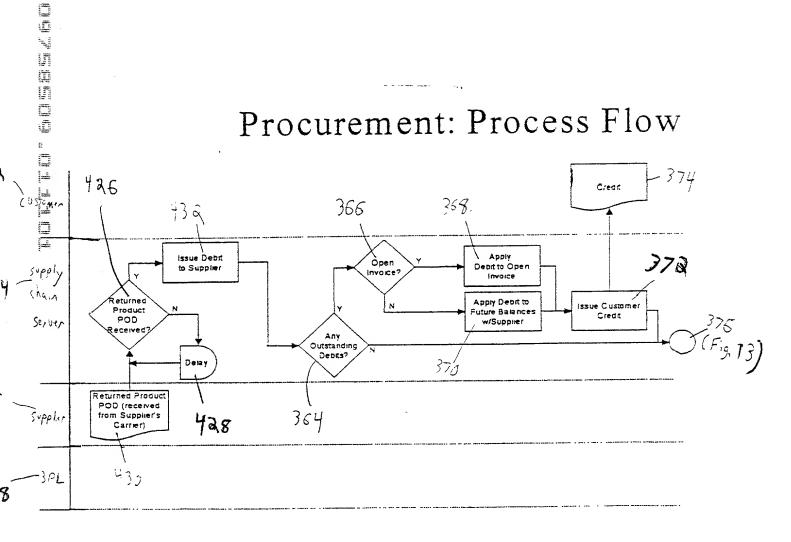
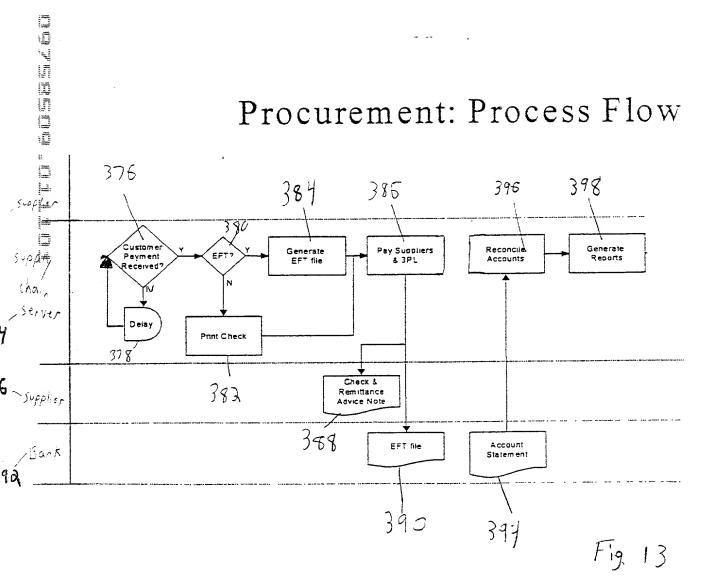


Fig. 12



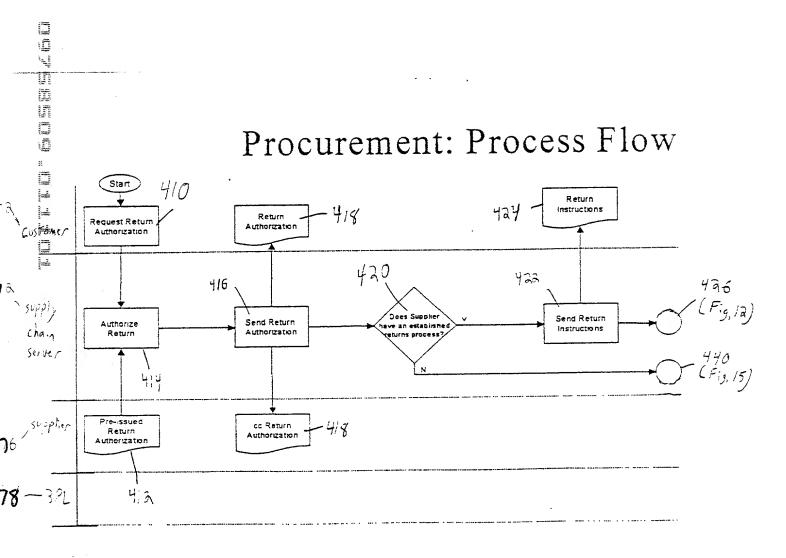
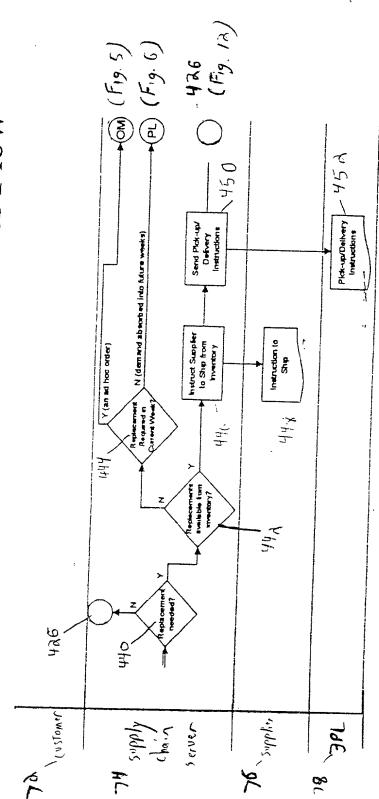


Fig. 14

Procurement: Process Flow



F.19. 15

Time-Phased Fulfillment Flow

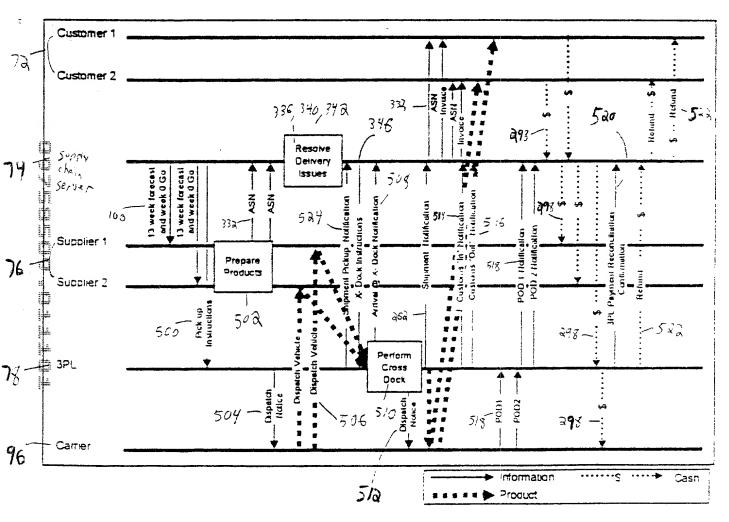
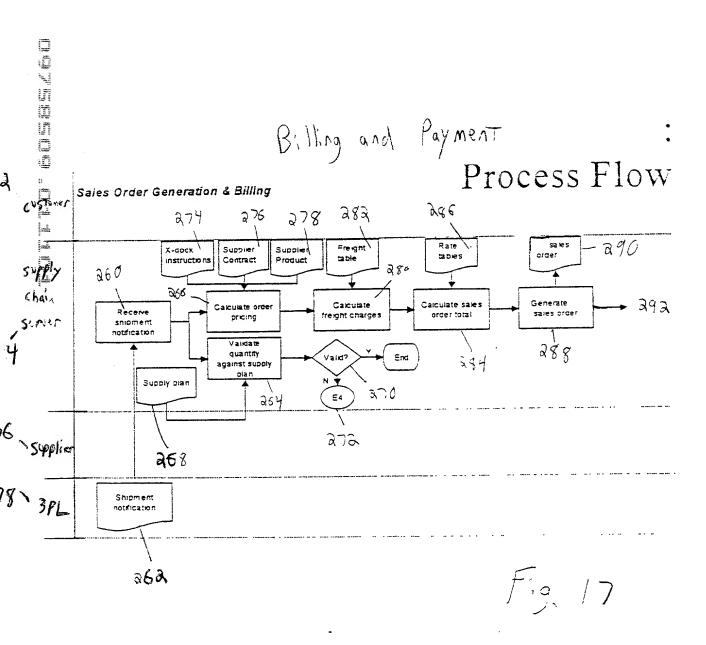


Fig. 16



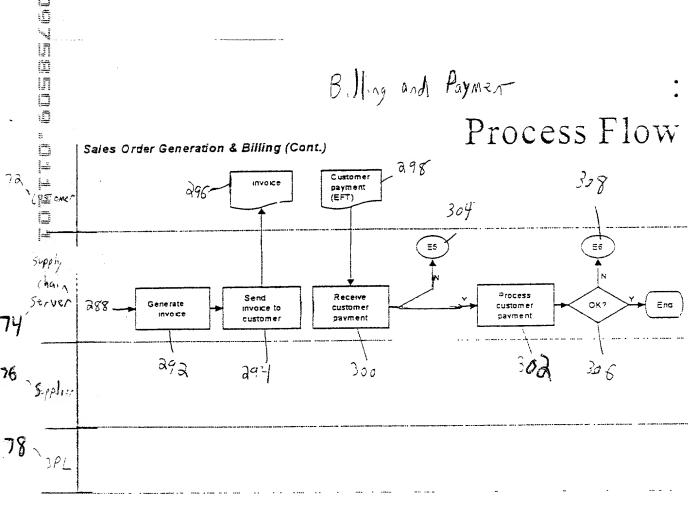
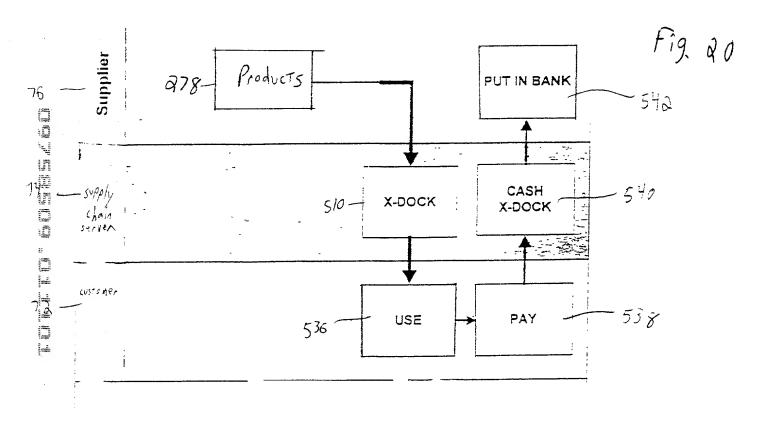


Fig. 18

Analysis

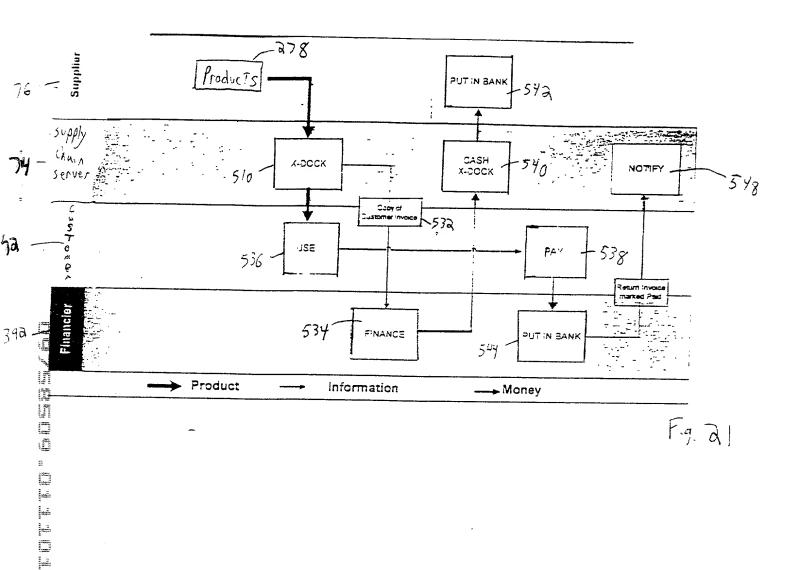
Time-Phased Information Delivery - Daily -- Weekly -- Monthly -- Real-time -• Customer Part =s Purchasea · Current Services (I.e., services · Customer Open Orgers · Order Status customer has subscribed to) menti-to-date · Customer Part =5 Purchased · [Eventually] Customer Into . Customer Ss spent Month-to-. Customer Part =s Purchased week-re-date Updates Year to-date · S's spent Week-to-date · Abort Code - Historicai Statistics (Order Log. Customer Order Quantities • Email to Account Team · Allocation Water Forecast Log, issues Resolved • What shew phorite lumbationenus Shipment Tracking clink to · Part =-specific quantities · Market info purchased · Customer Sk spent Week-to-date · Alerts/Messages - Customer Forecast Log - Parts supplied by Supply and Mark · Week-to-cate · Commodity-specific quantities · Account Balances · Basic Data Service Reports purchased week-to-date · Part ≃specific quantities • Part =-specific quantities · Top-off parts ATP* purchased month-to-date purchased vear-to-date · Commodity-specific quantities · Commodity-specific quantities purchased month-to-date purchased year-to-date · Feedforward Reports - Premium Data Service Reports* • Bullseve Reports · Supplier performance statistics Custom reports* • Custom reports* · Swaffer performance statistics ** forecast accuracy/uptake · 3PL performance statistics · Market Data Trends*

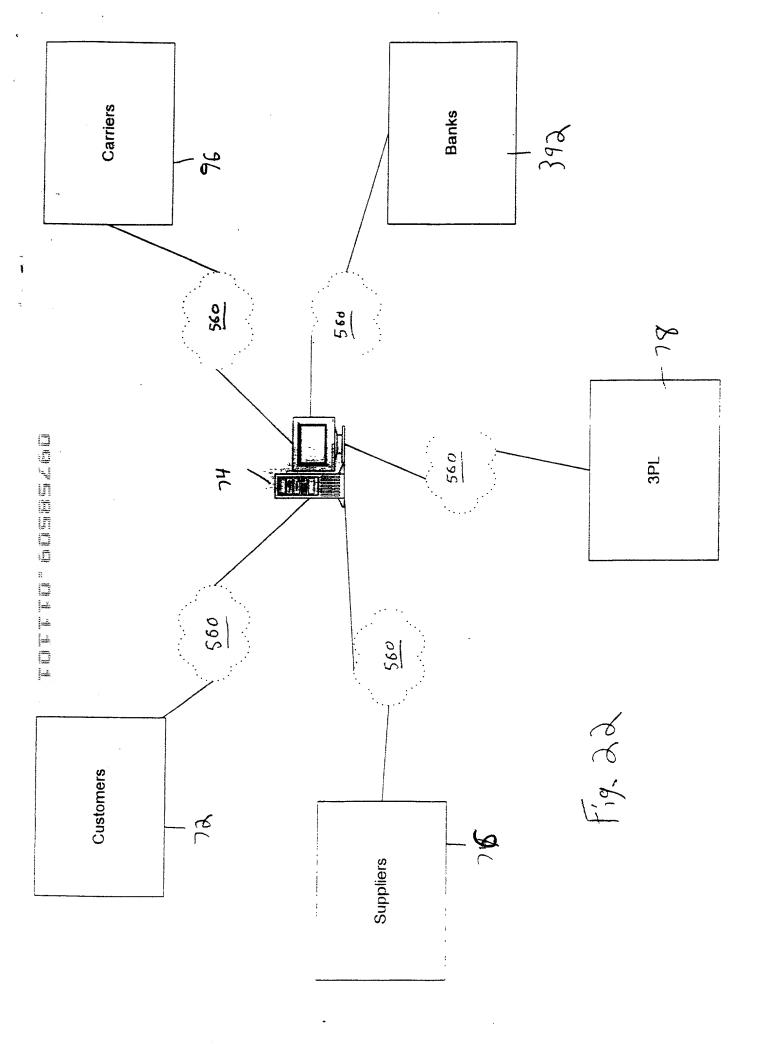
* Custom Reports Analysis*



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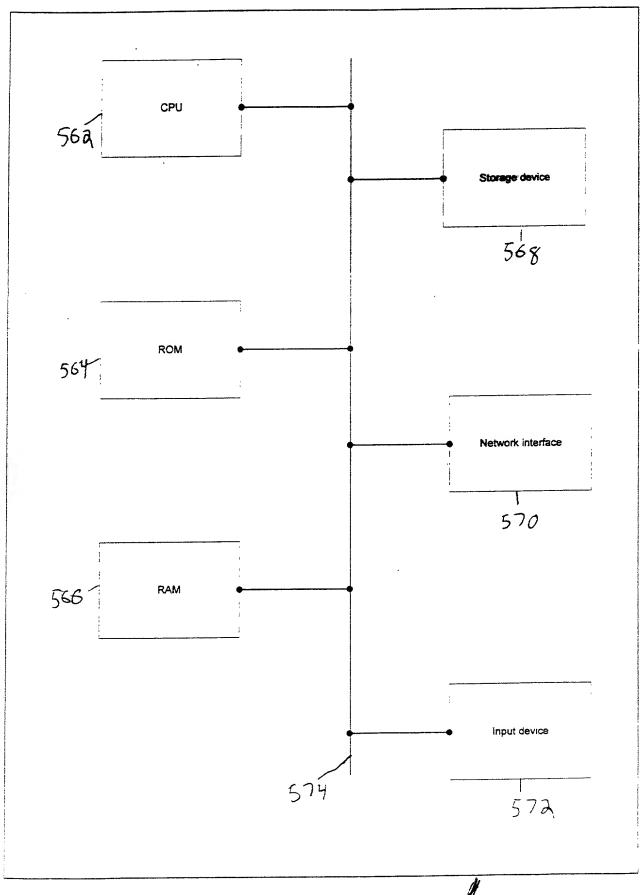


Fig. β

